

# HR — Solid Head User Manual • Appendix D

## Torque Values

PART	DESCRIPTION	TOOL SIZE	FT-LB	Nm	Lubricate
Base	Cap Screw Socket 5/8-11 UNC	1/2 Allen	184 - 230	250 - 312	
Base Secondary	Cap Screw Socket 3/4-10 UNC	5/8 Allen	*300	*406	
Clamp	Hex Bolt 5/8-11 UNC	15/16 Socket	*120 - 160	*163 - 216	
Counterknife	Cap Screw Socket 1/4-20 UNC	3/16 Allen	11 - 14	15 - 19	
	Cap Screw Socket 3/8-16 UNC	5/16 Allen	39 - 49	53 - 66	
Faceplate	Cap Screw Socket 5/8-11 UNC	1/2 Allen	184 - 230	250 - 312	
	Set Screw Socket 5/8-11 UNC	1/2 Allen	184 - 230	250 - 312	
Spud	Cap Screw Socket 3/4-10 UNC	5/8 Allen	*300	*406	Loctite 2760 or 271

\* KK Special Torque Recommendation